

**What is claimed is:**

1. A skin care device for personal cleaning of a person's body, which comprises:

a knitted cloth of synthetic fabric;

the synthetic fabric comprises a plurality of synthetic ply yarn strands which are

5 twisted in the range of about 6.0 twists per inch to 6.39 twists per inch;

the plurality of synthetic ply yarn strands include a plurality of synthetic single yarn threads each being twisted in the range of about 8.85 twists per inch to 9.39 twists per inch;

10 the plurality of synthetic single yarn threads include a plurality of spun synthetic elongated fibers, the plurality of spun synthetic elongated fibers have a diameter in the range of about 2.8 dTex to 3.4 dTex;

the knitted cloth includes stitching comprising the plurality of synthetic ply yarn strands, the stitching is about 8 to 12 stitches per inch along a length of the cloth and about 3 to 7 stitches per inch along a width of the cloth; and

15 the knitted cloth defines a plurality of edges which are finished using a stitching arrangement of a yarn material to bind the edges of the cloth.

2. The skin care device of claim 1 wherein the plurality of synthetic ply yarn strands are substantially acrylic.

3. The skin care device of claim 1 wherein the fiber size of the plurality of spun  
20 synthetic elongated fibers is about 3.1 dTex.

4. The skin care device of claim 1 wherein the plurality of synthetic single yarn threads are twisted about 9.12 twists per inch.
5. The skin care device of claim 1 wherein the plurality of synthetic ply yarn strands are twisted about 6.20 twists per inch.
- 5 6. The skin care device of claim 1 wherein the stitching is about 10 stitches per inch along the length of the cloth and 5 stitches per inch along the width of the cloth.
7. The skin care device of claim 1 wherein the plurality of synthetic ply yarn strands comprise two synthetic single yarn threads.
8. The skin care device of claim 2 wherein the yarn material is different than the  
10 acrylic ply yarn.
9. The skin care device of claim 1 wherein the yarn material is substantially acrylic ply yarn.
10. The skin care device of claim 1 wherein the stitching arrangement of the knitted cloth includes marrowing and crocheting.
- 15 11. The skin care device of claim 1 wherein the stitching arrangement of the knitted cloth includes a stitch pattern having areas of raised stitching.
12. The skin care device of claim 2 wherein the plurality of acrylic ply yarn strands are high bulk acrylic ply yarn.
13. The skin care device of claim 1 wherein a portion of the edges of the knitted cloth  
20 are bound to each other to define a cavity and an opening communicating with the

cavity, and the cavity and opening are both adapted to accept a person's hand.

14. The skin care device of claim 1 wherein the knitted cloth is coupled to a holding device selected from the group consisting essentially of a pad, a brush, and a sponge.

15. The skin care device of claim 1 wherein the plurality of synthetic single yarn threads are "Z" twisted and the plurality of synthetic ply yarn strands are "S" twisted.

16. The skin care device of claim 1 wherein the plurality of spun synthetic elongated fibers are 3 denier semi dull Acrylic.

17. A method of manufacturing a skin care device for use on a person's body, comprising:

providing a plurality of elongated synthetic fibers having diameters in the range of about 2.8 dTex to 3.4 dTex;

spinning the plurality of elongated synthetic fibers into a plurality of synthetic single yarn threads being twisted from the spinning in the range of about 8.85 twists per inch to 9.39 twists per inch;

twisting at least two of the plurality of synthetic single yarn threads together to provide a plurality of synthetic yarn strands twisted in the range of about 6.0 twists per inch to 6.39 twists per inch;

knitting the plurality of synthetic yarn strands into a cloth having about 10 stitches per inch along a length and 5 stitches per inch along a width of the cloth; and

finishing a plurality of edges defined by the cloth to bind the plurality of edges.

18. The method of claim 17 wherein the step of finishing the plurality of edges includes:

marrowing the edges; and

crocheting the edges.

19. The method of claim 17 wherein the plurality of elongated synthetic fibers are

5 substantially acrylic.

20. The method of claim 17 wherein the diameters of the plurality of elongated synthetic fibers are about 3.1 dTex, the plurality of synthetic single yarn threads are twisted about 9.12 twists per inch, and the plurality of synthetic yarn strands are twisted about 6.20 twists per inch.

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